REFINERY ULSD ISSUES

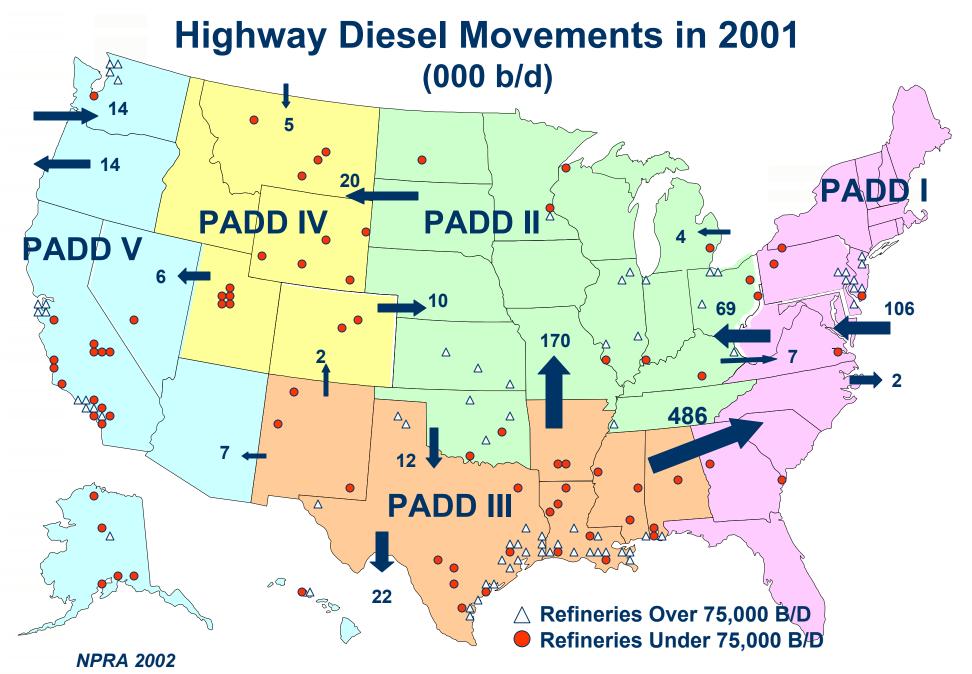
SULFUR TEST METHODS (BOB SCHAEFER)

SULFUR CREDIT TRADING PROGRAM

- CREDIT TRADING PROGRAM IS NECESSARY FOR TCO TO WORK
- PROGRAM NEEDS TO HAVE MAXIMUM FLEXIBILITY AND LIQUIDITY
- ◆ DISTRIBUTION SYSTEM LIMITATIONS WILL RESTRICT ABILITY TO PARTICIPATE

SULFUR CREDIT TRADING PROGRAM

- ◆ STATE ULSD PROGRAMS SHOULD BE CREDITED
- PADD SPECIFIC LIMITATIONS ON PRODUCTION ARE TOO RESTRICTIVE AND DON'T GUARANTEE WIDESPREAD ULSD
 - EPA SHOULD REMOVE PADD RESTRICTIONS



DESULFURIZATION TECHNOLOGY

DISTRIBUTION TUTORIAL

PIPELINE ISSUES (MAP)

PIPELINE ISSUES (COLONIAL)

TERMINAL ISSUES

Terminal Concerns are similar to Pipeline Concerns

- ➤ Must have ability to verify that sulfur is below 17 ppm without sending a sample to an outside lab.
 - **►Test equipment must be used by current personnel**
 - ➤ Suitable sulfur testing equipment is not currently available
- ➤ Need to redesign terminals and facilities to minimize contamination
- ➤ New or larger interface/transmix tanks will be required
- ►The ability to carry a 2nd grade of highway diesel will require new terminal tankage

CUMULATIVE ULSD LOSSES

- ULSD CAN BE LOST AT MANY POINTS IN THE REFINERY AND DISTRIBUTION SYSTEM
- SIZE OF LOSSES IS UNKNOWN
- ULSD CAN BE LOST TO LSD AND NOT IMPACT HIGHWAY SUPPLY
- ULSD AND LSD LOST TO HSD WILL EFFECT HIGHWAY SUPPLY
- EPA SHOULD DROP 20% DOWNGRADE LIMITATION
- EPA NEEDS TO QUANTIFY THE CUMULATIVE LOSSES SO THAT REFINERIES AND THE DISTRIBUTION SYSTEM CAN ADAPT

CUMULATIVE ULSD LOSSES

- POTENTIAL SOURCES OF ULSD LOSSES:
 - REFINERIES
 - DESULFURIZATION OPERATIONS
 - LOWER ENERGY VALUE OF ULSD
 - TURNAROUNDS AND UNEXPECTED SHUTDOWNS OF HYDROTREATERS
 - LINEFILLS TO PROTECT QUALITY
 - REPROCESSING OF OFF SPEC DIESEL/TRANSMIX
 - CONTAMINATION

CUMULATIVE ULSD LOSSES

- POTENTIAL SOURCES OF ULSD LOSSES:
 - DISTRIBUTION SYSTEM
 - INTERFACE/TRANSMIX
 - LINEFILL TO PROTECT QUALITY
 - CONTAMINATION
 - IN USE
 - FUEL ECONOMY PENALTY IN NEW ENGINES

RECOMMENDATIONS TO CDIRP PANEL

- CDIRP REPORT MUST AS A MINIMUM RECOGNIZE AND STATE THAT THESE ISSUES HAVE NOT BEEN ADDRESSED BY THE PANEL NOR IN EPA'S PROGRESS REPORT
- ◆ EPA NEEDS TO ESTABLISH A PROCESS TO ADDRESS THESE ISSUES
- EPA SHOULD REGULARLY REPORT ON THE PROGRESS OF THESE ISSUES